



**Recommendation: White background**  
**A separate film for the white background must be generated.**

Print format: This size is dependent on your graphical arrangement, please leave 1,5mm from the edge in the height!!!

Please position the graphic so that it never cuts into the colours (no overflow), this means a print format of 54 x 77 mm.

Printing: Silk screen printing (Euro-scale or special colours: HKS and Pantone)

Data capacity: max. 23 MB

**Attention!**

**The colour intensity, image quality, text sharpness and screen quality of the proofs, Chromalins or other offset processes normally deviate from the silk-screen print. Smooth screen gradients are not possible.**

**Zusätzlich gelten die allgemeinen Druckspezifikationen.**

**Informations for Printing of CD's (Silk-Screen Printing)**

- Films: - Positive, right reading, emulsion side up
- Printing Format: - Look at the specification
- Format-marks: - 1 cm out of the printing format
- Sreen Count: - 34 line/cm, 48 line/cm (recommendation), 54 line/cm  
- tonal range approx. 15-85%
- Screen Angle: - Dot Form: elliptical dots  
- Colour: C M Y K  
- Angle: 15° 75° 0° 45°
- Line-Sizes: - 0,15 mm minimum, negativ 0,15 mm minimum
- Text Sizes: - 5 point minimum (0,10 mm), negativ 6 point minimum (0,15 mm)
- Printing Colours: - CMYK, Pantone

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**Technical information for data delivery****Printing format**

- Printable area: see page 1
- Centre hole and inner ring must be recessed.
- Please don't create any bleed!
- Please create the document containing one lable only.

**Colours**

Euro scale (4c), Spot colours (HKS, Pantone)

**Pictures**

- **Please deliver all used pictures!**
- File format: Tif or EPS
- Resolution: 300dpi
- Modus CMYK or Spot colours

**Fonts**

**Please create outlines of all used fonts or deliver all used fonts.**

**File formats MAC**

- Freehand (up to MX)
- QuarkXPress 4.1
- Adobe Acrobat 4.0 (printable PDF)

**File formats PC**

- Freehand (up to MX)
- QuarkXPress 4.1
- Indesign 2.0
- Adobe Acrobat 4.0 (printable PDF)

**Data delivery**

- ISDN (MAC Leonardo): +49 40 253339-20
- CD-ROM (Please attach printout!)

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