



Print format: 84 x 54 mm
(no cutting possible)
Corners must be rounded in accordance with the diagram. Centre hole has \varnothing 15 mm, as well as a gap of \varnothing 18,5 mm for the adjoining nut.

Printing: Silk screen printing
(Euro-scale or special colours: HKS and Pantone)

Attention!
The colour intensity, image quality, text sharpness and screen quality of the proofs, Chromalins or other offset processes normally deviate from the silk-screen print. Smooth screen gradients are not possible.

Informations for Printing of CD's (Silk-Screen Printing)

- Films: - Positive, right reading, emulsion side up
- Printing Format: - Look at the specification
- Format-marks: - 1 cm out of the printing format
- Sreen Count: - 34 line/cm, 48 line/cm (recommendation), 54 line/cm
- tonal range approx. 15-85%
- Dot Form: elliptical dots
- Screen Angle: - Colour: C M Y K
- Angle: 15° 75° 0° 45°
- Line-Sizes: - 0,15 mm minimum, negativ 0,15 mm minimum
- Text Sizes: - 5 point minimum (0,10 mm), negativ 6 point minimum (0,15 mm)
- Printing Colours: - CMYK, Pantone

Technical information for data delivery**Printing format**

- Printable area see page 1
- Centre hole and inner ring must be recessed.
- Please don't create any bleed!
- Please create the document containing one lable only.

Colours

Euro scale (4c), Spot colours (HKS, Pantone)

Pictures

- **Please deliver all used pictures!**
- File format: Tif or EPS
- Resolution: 300dpi
- Modus CMYK or Spot colours

Fonts

Please create outlines of all used fonts or deliver all used fonts.

File formats MAC

- Freehand (up to MX)
- QuarkXPress 4.1
- Adobe Acrobat 4.0 (printable PDF)

File formats PC

- Freehand (up to MX)
- QuarkXPress 4.1
- Indesign 2.0
- Adobe Acrobat 4.0 (printable PDF)

Data delivery

- ISDN (MAC Leonardo): +49 40 253339-20
- CD-ROM (Please attach printout!)

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